



DOMAIN: **QUALITY MANAGEMENT SYSTEM**

REF N°: **R3.6.2.W241**

TITLE: **Sweet and Sticky BBQ Sauce**

Product Specification

Product Code	SKSABQ241/0325 (325g / 250ml)
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General Product Description	A sweet and smoky BBQ tomato sauce flavoured with maple syrup and horseradish
Visual Appearance & Colour	Glossy, redy/ brown sauce, with flecks of horseradish root and spice throughout
Product Flavour	A sweet and smoky tomato sauce, with a horseradish bite and sweet maple syrup flavour
Product Aroma	Smoky, slightly acidic aroma
Product Texture	Smooth sauce, with flecks of horseradish root throughout

Name of the food: Legal Name / Customary Name / Descriptive Name (<i>highlight as appropriate</i>)	Smoke Flavour Tomato Sauce with Horseradish and Maple Syrup
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List of Ingredients (<i>including QUID and allergy / intolerance information</i>):	Sugar and Cane Molasses (40%), Tomato Purée (17%) Water, Malt Vinegar (from Barley), Horseradish (4%), Worcestershire Sauce (Malt Vinegar (from Barley), Spirit Vinegar, Molasses, Sugar, Salt, Anchovies (Fish), Tamarind Extract, Onions, Garlic, Spice, Flavourings), Maple Syrup (3%) Soy Sauce (Water, Salt, Soybean , Wheat Flour), Thickener: Modified Maize Starch, Seasoning (Salt, Smoke Powder (Smoke Flavouring) Honey Powder, Natural Flavouring Extracts).
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Country of Origin:	UK
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Ingredient	Country of Origin
Sugar & Cane Molasses	Produced From sugar grown in the UK and Cane Molasses produced in the USA
Tomato Puree	Italy, Greece
Sugar	Mixed UK Non -UK Origin
Water	UK
Malt Vinegar	UK
Horseradish Root	UK
Worcestershire Sauce	UK Manufactured
<i>Malt Vinegar</i>	<i>UK</i>
<i>Spirit Vinegar</i>	<i>UK</i>
<i>Molasses</i>	<i>UK</i>
<i>Sugar</i>	<i>UK</i>

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<i>Salt</i> <i>Anchovies</i> <i>Tamarind Extract</i> <i>Onions</i> <i>Garlic</i> <i>Spice</i> <i>Flavourings</i>	<i>UK</i> <i>Mediterranean, N.E & S.W Atlantic</i> <i>India</i> <i>UK, Europe</i> <i>Spain</i> <i>Various</i> <i>UK</i>
Maple syrup	Canada
Soy Sauce Water Soyabean Salt Wheatflour	China China China China China
Modified Maize Starch	Manufactured: Italy, France Origin of raw material crop: France, Hungary, Italy
Seasoning	UK Manufactured

Additives / E Number

Details of all E numbers / additives, including even if non declarable

E Number	Name	Function	Declarable in finished product?	Present in which ingredient
220	Sulphur Dioxide	Sugar Extraction	No	Sugar
535	Sodium Hexacyanoferrate II	Anti caking agent	No	Salt in Worcestershire Sauce and Salt in Seasoning
1520	Propylene Glycol	Carry over from flavouring	No	Flavouring in Worcestershire Sauce
220	Sulphur Dioxide	Trace. Carry over from Molasses, sugar & naturally occurring in onion & garlic	No <10mg/kg	Molasses, sugar & naturally occurring in onion & garlic in Worcestershire Sauce
220	Sulphur Dioxide	Starch Extraction	No	Modified Maize Starch
536	Potassium Ferrocyanide	Anti caking agent	No	Soy Sauce
1422	Modified Maize Starch	Thickener	Yes	Modified Maize Starch
504	Magnesium Carbonate	Free flow agent	No	Seasoning
433	Polysorbate 80	Solvent / emulsifier	No	Flavouring preparation in

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TITLE: **Sweet and Sticky BBQ Sauce**

				seasoning
341iii	Tricalcium Phosphate	Anti caking agent	No	Honey powder

Physical & Chemical Standards:

METHOD OF ANALYSIS:	TARGET:	MINIMUM:	MAXIMUM:
pH	3.5	3.2	3.7
TSS (%)	52	50	54

Product is tested every batch for the above tests, as well as, organoleptic assessment, weights, labelling and metal detection. Product is positively released from production on these results.

Microbiological Standards:


	SATISFACTORY	ACCEPT	UNSATISFACTORY
TVC @ 30°C	<500	<10,000	>10,000
ENTEROBACTERIACEAE	<20	<100	>100
E COLI	<10	<10	10
STAPH. AUREUS	<20	<20	20
YEASTS	<100	<500	>500
MOULDS	<100	<500	>500
*SALMONELLA <i>Only if indicated by Entro results</i>	ND in 25g	ND in 25g	D in 25g

ND: Not detected

D: Detected

Random samples are sent to an external UKAS lab for microbiological examination. Product is not positively released to the customer on micro data


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MANUFACTURING PROCESS

HACCP Flow Chart & CCP's (A = Allergen, M = Microbiological, P = Physical)

Please see attached HACCP Flow Chart and summary of CCP's

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NUTRITIONAL STANDARDS:

Nutritional information is calculated using a nutritional database. All values unless otherwise stated are theoretical. These values are subject to review when there are changes to the raw material or when there is an alteration to the recipe.

	NUTRIENT CONTENT PER 100g	NUTRIENT CONTENT PER 100ml	METHOD OF CALCULATION:
ENERGY (KCAL)	208	271	NUTRICALC
ENERGY (KJ)	886	1152	NUTRICALC
FAT (g)	0.0	0.0	NUTRICALC
SATURATED FAT (g)	0.0	0.0	NUTRICALC
AVAILABLE CARBOHYDRATE (g)	50.0	64.0	NUTRICALC
SUGAR (g)	44.0	57.0	NUTRICALC
FIBRE (g)	0.7	0.9	NUTRICALC
PROTEIN (g)	1.4	1.8	NUTRICALC
SALT (g)	1.2	1.5	NUTRICALC

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TITLE: **Sweet and Sticky BBQ Sauce**

FOOD INTOLERANCE INFORMATION:

The information supplied in this section has been based upon current information supplied to us by our raw material suppliers and to the best of our knowledge is accurate and up to date, at the time of completing this spec.

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Cereals containing gluten (i.e. wheat, rye, barley, oats, spelt, kamut or their hybridised strains) and products thereof (Please state cereal present)	NO	Malt Vinegar (from Barley), Malt Vinegar (from Barley) in Worcestershire Sauce, Wheat Flour in Soy Sauce
Crustaceans and products thereof	YES	
Eggs and products thereof	YES	
Fish and products thereof	NO	Anchovies (Fish) in Worcestershire Sauce
Peanuts and products thereof	YES	
Soyabeans and products thereof	NO	Soy Sauce contains Soyabeans
Milk and products thereof (including lactose)	YES	
Nuts i.e. Almond, Hazelnut, Walnut, Cashew, Pecan nut, Brazil nut, Macadamia nut, Pistachio nut and Queensland nut and products thereof	YES	
Celery and products thereof	YES	
Mustard and products thereof	YES	
Sesame Seeds and products thereof	YES	
Sulphites at concentrations of at least 10mg/kg or 10mg/litre, expressed as SO ₂	YES	
Molluscs	YES	
Lupin	YES	
Maize and maize Derivatives	NO	E1422 Modified Maize Starch
Fruit and Fruit Derivatives	NO	Tomato Puree
Yeast and Yeast Derivatives	YES	
Vegetables and Vegetable Derivatives	NO	Onions in Worcestershire Sauce, Horseradish Root, Onion Extract in Seasoning
Coconut and Coconut Derivatives	YES	

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TITLE: **Sweet and Sticky BBQ Sauce**

TVP / HVP	YES	
Monosodium Glutamate	YES	
Additives	NO	E220, E535, E1520, 536, E1422, E504, E433, E341iii
Preservatives	YES	
Azo Colours and Coal Tar Dyes	YES	
Glutamates	YES	
Benzoates	YES	
Antioxidants	YES	
BHA / BHT	YES	
Aspartame	YES	
Beef and Derivatives	YES	
Pork and Derivatives	YES	
Lamb / Mutton and Derivatives	YES	
MRM	YES	

IS THE PRODUCT FREE FROM	YES / NO	INGREDIENT PRESENT IN
Natural Colour	YES	
Artificial Colour	YES	
Natural Flavouring	NO	Flavouring in Worcestershire Sauce
Artificial Flavouring	NO	Flavouring in Worcestershire Sauce
Smoke Flavouring	NO	Seasoning
Irradiated Material	YES	

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IS THE PRODUCT SUITABLE FOR	YES / NO
Ovo – lacto vegetarians	No
Vegans	No
Kosher Diets	Not certified
Halal Diets	Not certified
Coeliacs	No
Lactose Intolerant	Yes
Nut and sesame allergy sufferers	Yes

Nut Information:

Products produced at Stokes Sauces do not contain any nuts as an ingredient. We operate a nut free policy.

GM INFORMATION:

The products manufactured at Stokes Sauces do not contain genetically modified ingredients. It is our policy at Stokes Sauces not to use GM raw materials.

	YES / NO
1. Does the product or any of its ingredients contain genetically modified material (whether active or not)? Identify those ingredients which contain such material	No
2. Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? Identify any such ingredients	No
3. Is the product or any of its ingredients produced from any genetically modified material? Identify those ingredients which are produced from such material	No
4. Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No
5. Have genetically modified organisms been used to produce processing aids or additives, but such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? Identify any such processing aids or additives	No

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TITLE: **Sweet and Sticky BBQ Sauce**

Shelf Life & Storage Conditions

Shelf life from date of manufacture:	1 year
Minimum Life on Receipt	For Minimum Life On Receipt (MLOR), or into customer, please refer to your Sales agreement.
Storage Conditions:	Store in a cool place, away from direct sunlight. Once opened refrigerate and consume within 6 weeks and by best before end date.
Shelf life once opened:	Retail: 6 weeks refrigerated
Special Instructions:	Retail: Shake before use

Pack Weight / Volume Available:

Product filled according to Average Weight Legislation.

Pack weight / volume available	Unit Target Weight	T1	T2	Units per Case	Case Weight
325g / 250ml (retail)	325g	315.3g	305.8g	6	3.2kg


Coding on Primary packaging (single unit)

	Glass Bottle
Method	Ink jet onto lid
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed on lid
Barcode number on unit	5060092694896

Coding on Secondary Packaging (retail glass single case only)

	Glass Bottle
Method	Printed on outer case label
Code Format	BBE & 4 digit julienne code
Durability / Shelf Life format	e.g. 04 2008 L7107
Position on unit	Printed centrally on outer case label
Outer case barcode	5060092694902

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Packaging

Primary = Small Bottle (Glass Retail)

Description	Dimension	Material	Colour	Weight
Glass Bottle	Height 145.2mm Largest diameter: 68.1mm	Soda Lime Silica Glass	White flint / clear	190g
Metal Lid	Largest diameter: 39.75mm Height: 11.75mm	Coated Tinplate, with compound adhesion lacquer and silicone modified DEHP-free PVC plastisol seal	Raspberry with 'Stokes' logo	5.3g
Label	Length = 191mm Height = 57mm	Paper	Multi coloured	1.2g
Perforated Tamper Band	Applied to lid and neck of bottle	PVC Plastic	Clear	0.4g

Secondary


	Small Retail Bottle
Description	Cardboard Outer Case with Divider
Dimension	W: 208mm H: 149mm D: 135mm
Material	Cardboard
Colour	White outer case with brown divider
Weight	Case: 74g Divider: 31.5g

SAFETY DATA:

This product supplied by Stokes Sauces is a non hazardous, edible food items.
If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
General manual handling rules apply with regard to storage, carrying and handling of product.
Treat as food substance with regards to slip, trip and floor hazards if spilt.

RESPONSIBILITY FOR GENERATING OWN LABEL ARTWORK:

It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Stokes Sauces accept no responsibility for the generation of customer own label artwork. We strongly recommend that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

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TITLE: **Sweet and Sticky BBQ Sauce**

WARRANTY STATEMENT:

To the best of the companies knowledge, all products supplied by Stokes Sauces comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments there of, affecting product in England, Scotland or Wales.

Stokes Sauces hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.

CONFIDENTIALITY STATEMENT:

This specification remains the intellectual property of Stokes Sauces. The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

STOKES SAUCES LIMITED AUTHORISATION:

NAME:	Elizabeth Scott
POSITION:	Technical Compliance Officer
SIGNATURE:	<i>E E Scott</i>
DATE:	30/01/23

OWN LABEL PRODUCTS

CUSTOMER AUTHORISATION*

**Please sign and return the authorisation page within 10 working days of receipt. Failure to return this signed section within the set time scale will result in automatic acceptance of the information contained within this specification*

COMPANY:	
ADDRESS:	
NAME:	
POSITION:	
SIGNATURE:	
DATE:	
PLEASE RETURN TO:	Elizabeth Scott, Technical Compliance Officer, Stokes Sauces Ltd, Rendlesham Hall, Rendlesham, Woodbridge, Suffolk, IP12 2RG elizabeth@stokessaucos.co.uk Tel: + 44 (0) 1394 462150 Fax: + 44 (0) 1394 420288

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